

WALL SOCKET
3 PHASE MAINS
SUPPLY
NEEDS TO BE
5 PIN 32AMP
OUTLET



TAIL ADAPTOR MAY BE USED
TO CONNECT TO 63AMP
SOCKET AND GIVE 32AMP
CONNECTION OR MAY BE
DIRECT CONNECTION

WEHIRE SURFACE PREPARATION EQUIPMENT TEL 01633 619129

CONNECTING 3 PHASE IMPACT S320 BLAST MACHINE TO DUST CONTROL AND MAINS FEED



PHASE INVERTER PLUG FITTED
TO BOTH ITEMS TO TURN PHASE
ROTATION TO MATCH THE ARROW ON
MOTORS TO MAKE SURE DIRECTION IS



MACHINE CABLE
CONNECTS TO THE
POWER OUTLET ON
DUST CONTROL UNIT



HOSE CONNECTS
FROM DUST CONTROL
TO GRINDER APPROX
20 MTRS LONG



3 PHASE 415V 32AMP 5 PIN
EXTENSION LEADS,
UP TO MAX 4 LEADS



DUST CONTROL
CONNECTS TO THE
INCOMING 3 PHASE
SUPPLY



**CHECK THE MOTOR DIRECTION ON THE DUST CONTROL UNIT IS CORRECT WAY
CHECK THE MOTOR DIRECTION ON THE BLAST UNIT IS CORRECT WAY AND CHANGE VIA INVERTER PLUG**